

Date: Wednesday, 20/05/2009 9:56:08 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 212 DETAIL PARTS |
| Job Number | : 48044 | | |
| Estimate Number | : 13228 | | |
| P.O. Number | : | Part Number | : D2127251163 |
| This Issue | : 20/05/2009 S.O. No. : | Drawing Number | : D212-725-1 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : PURCHASED PARTS | Drawing Revision | : |
| Previous Run | : 45131 | Material | : N/A |
| Written By | : | Due Date | : 27/05/2009 Qty: 1 Um: Each |
| Checked & Approved By | : | | |
| Comment | : | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-163 with Dart IPP D212-725-1-163"

Send a copy of this IPP

MAY 25 2009

| | | |
|-----|-------------|-----------------|
| 2.0 | D2127251163 | Clip Oil Cooler |
|-----|-------------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLIP OIL COOLER

MAY 25 2009

| | | |
|-----|-----------------|------------------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES-ENGINEERING |
|-----|-----------------|------------------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

1 D212-725-1-163 clip

Attach serviceable tags

Description Batch

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-163 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48044

Part Number: D2127251163

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209105124

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.37

Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53. Material 0.040 2024T3, Batch No.0921.

1.37 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.38

Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 0.032 2024T3, Batch No.1947.

1.38 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.39

Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 0.032 2024T3, Batch No. 1947.

1.39 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

Squawk: 1.40

Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 0.032 2024T3, Batch No.1947.

1.40 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****